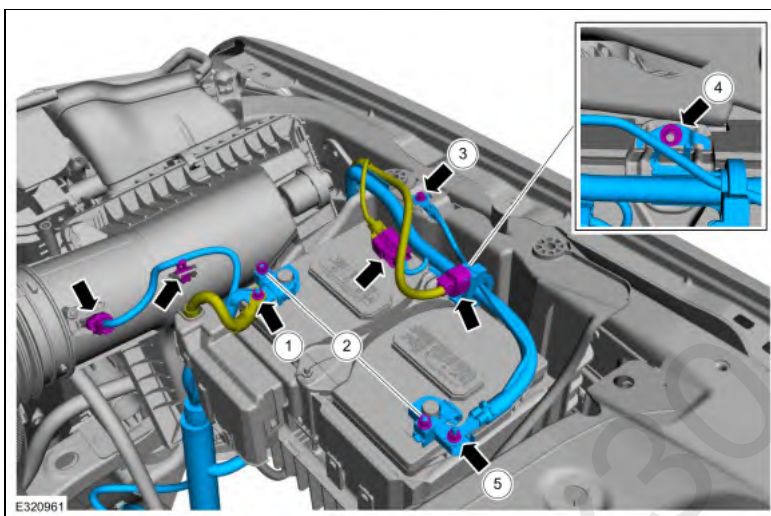


Battery Cables - 6.7L Power Stroke Diesel

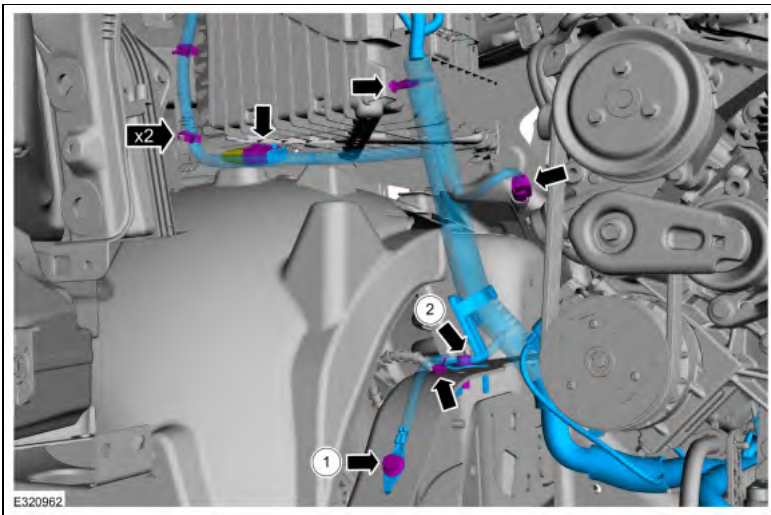
Removal

NOTE: This procedure provides information about routing, retaining points and connectors of the cable. It does not include the steps for removing components to gain access to the cable.

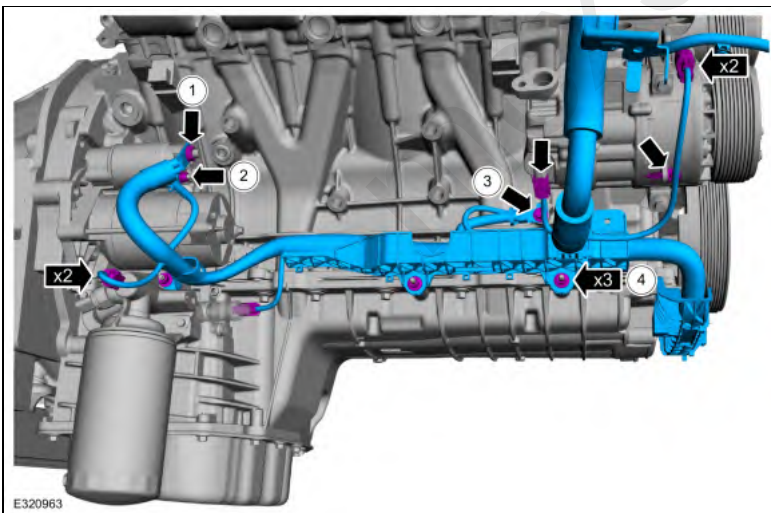
1. With the vehicle in NEUTRAL, position it on a hoist.
Refer to: Jacking and Lifting - Overview (100-02 Jacking and Lifting, Description and Operation).
2. Disconnect the battery.
Refer to: Battery Disconnect and Connect (414-01 Battery, Mounting and Cables, General Procedures).
3.
 1. Torque: 80 lb.in (9 Nm)
 2. Torque: 80 lb.in (9 Nm)
 3. Torque: 106 lb.in (12 Nm)
 4. Torque: 36 lb.in (4,1 Nm)
 5. Torque: 80 lb.in (9 Nm)



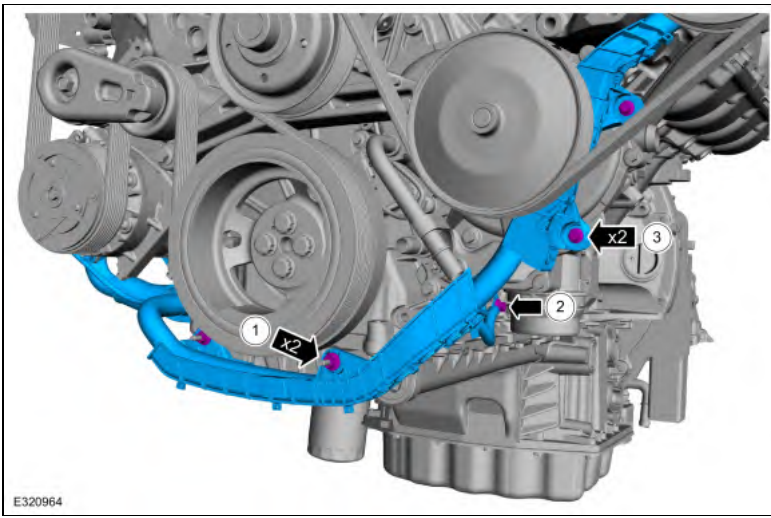
4.
 1. Torque: 22 lb.ft (30 Nm)
 2. Torque: 22 lb.ft (30 Nm)



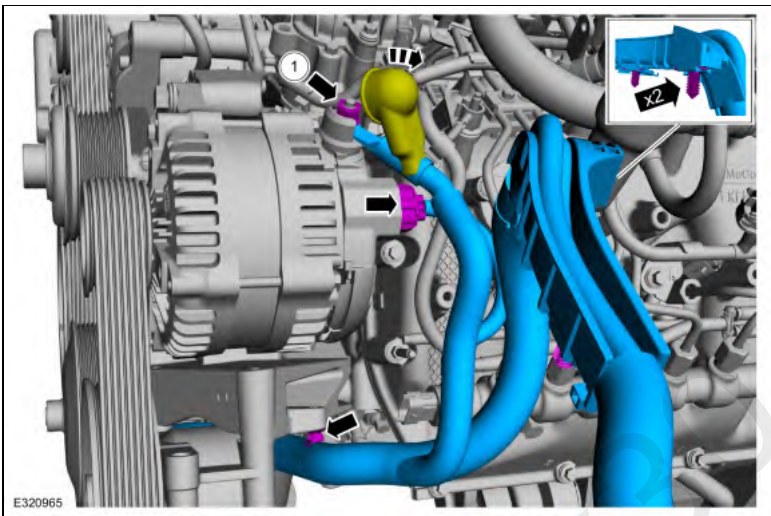
- 5.
1. *Torque:* 106 lb.in (12 Nm)
 2. *Torque:* 55 lb.in (6.2 Nm)
 3. *Torque:* 18 lb.ft (25 Nm)
 4. *Torque:* 106 lb.in (12 Nm)



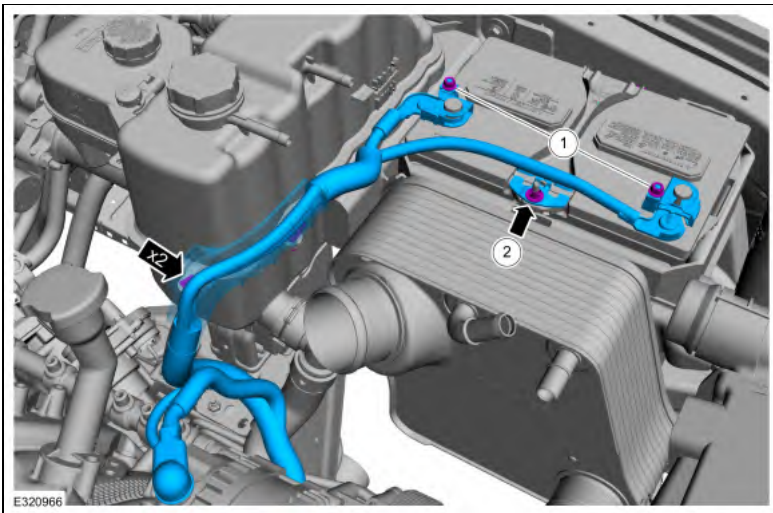
- 6.
1. *Torque:* 106 lb.in (12 Nm)
 2. *Torque:* 18 lb.ft (25 Nm)
 3. *Torque:* 106 lb.in (12 Nm)



- 7.
1. Torque: 155 lb.in (17.5 Nm)

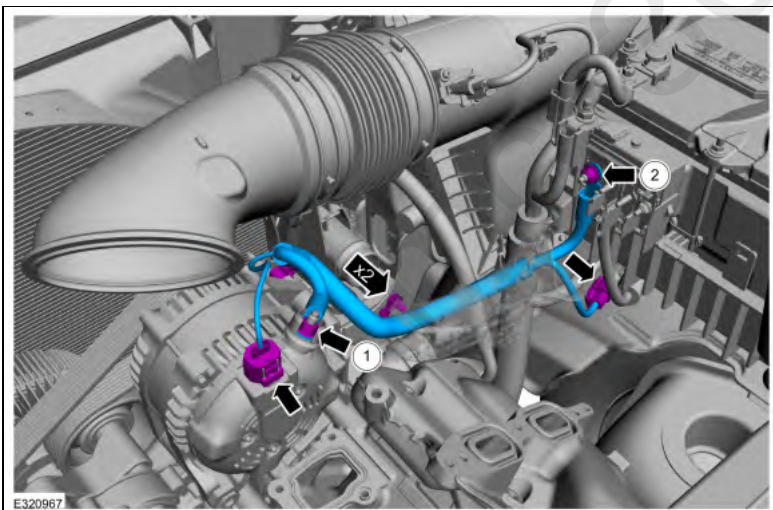


- 8.
1. Torque: 80 lb.in (9 Nm)
 2. Torque: 36 lb.in (4.1 Nm)



Vehicles with secondary generator

9.
 1. *Torque:* 155 lb.in (17.5 Nm)
 2. *Torque:* 106 lb.in (12 Nm)



Installation

1. To install, reverse the removal procedure.

